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Hollywood Controls Inc.

[www.hollywoodcontrols.com](http://www.hollywoodcontrols.com)

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**Ford F-150 2014-2020**

**Steel D-Ring or V-Ring Tie Down Kit (2)**

**NOT Including Torx Plus Drive Bit or Bolts**

**pn: FD15006/7**

## Description

***Send us some photos of your installation and we will post them on our WEB site!***

***truck@hwc.com***

Please note instructions here are for both D & V ring parts!

This listing is for a pair of D-Ring Tie-Downs for your **newer model** 2014-2020 F-150. We make it a painless, no drilling installation! We supply plated steel 2" D/V-Rings with 400# working/1200# breaking strength welded rings. But in this kit you are using your old bolts! So there is some pain on your side. You need to grind off the ridges on the bolt that retain the washer. You can use the tie-downs in any location on your bed. Buy two kits to do front and back!

**These will fit only M12 (12mm dia) Ford original bolts, NOT aftermarket M14 bolts from Dorman (14mm).**

Installation:

You need only one tool for this job. A Torx Plus 50 bit is used to remove your old bolts. They should come out easily, but in corrosive environments, some WD40 may help. You may need to lube the bolt clips from under the bed. Apply WD-40 spray lubricant before attempting to removing old bolts. Maybe even give it a day to work. If they are stiff, work them back and forth with lube. Some customers have also recommended wire brushing exposed bolt ends where accessible in the frame.

***Be sure to assemble them correctly. Slide the D/V-Ring onto the bolt with the larger face up (non-dimpled), then slide on the washer. Insert and orientate as shown in the pictures and tighten firmly.***

There is no clear torque spec, as you are clamping above a spacer tube. ***Be sure not to cross thread the frame clip nut.***

***Do not try to have the D/V-Ring swivel around the bolt. These bolts keep your bed on the truck! Correctly installed, your new D/V-Rings will fold down neatly against the bed.***

## Content

- 1 kit – Ford F-150 Tie-Down Kit with 2 D/V-Rings Cadmium/Black  
sku# FD15006/7
- NOT Including Torx Plus 50 Bit or Bolts



Figure 1  
Bolt Preparation